## Meaningful Innovation.

## INSTRUCTION MANUAL

## 140mm MINI RAIL - 2PCS SCREW 2PCS RUBBER PADS



## SKU 23069

## INTRODUCTION

Thank you for selecting and buying V-TAC Product. V-TAC will serve you the best. Please read these instructions carefully \& keep this user manual handy for future reference. If you have any another query, please contact our dealer or local vendor from whom you have purchased the product. They are trained and ready to serve you at the best.


## PRODUCT FEATURES

- Widely used for both crystalline modules.
- Easy \& quick installation.
- Only 3 kinds of components in whole system fixation.
- All system components are made with high quality aluminum \& stainless steel.
- The trapezoidal rib should be more than 20 mm

| Project site | Popular trapezoidal and IBR sheets |
| :--- | :--- |
| Slope of roof | Up to $60^{\circ}$ |
| Max Building Height | Up to 20 m |
| Wind Load | $60 \mathrm{~m} / \mathrm{s}$ |
| Snow Load | $2.0 \mathrm{kn} / \mathrm{m}^{2}$ |
| Applicable Module | Frame / frameless module, crystalline/ thin film module |
| Module Orientation | Landscape |
| Standard | MCS, AS/NZS1170.2:2011 |
| Material | Stainless steel 304, Al6005-T5 |



END
CLAMP KIT

MID
CLAMP KIT

## KEY COMPONENTS



Mark the locations of mini rail.


Install the end clamps with mini rail.


Each mini rail have been preassembled with one EPDM rubber pad.


Install the mid clamps with mini rail.


Fasten the mini rail with metal sheet roof with 2 pcs st6.3*25 tapping screw.


Fix the module on the mini rail by mid clamps and end clamps.

